



**Greater Kansas City Chapter**

www.kcntma.org • 816-739-4422 • [execdir@kcntma.org](mailto:execdir@kcntma.org)

**MANUFACTURING AMERICA'S FUTURE**

# **Chips 'N Comments**

## **UPCOMING 2014 EVENTS**

### **May 29**

Golf Outing (see right)

### **July 25-26**

Joint Summer Meeting with St. Louis in Branson

"Achieving Operational Excellence"

Friday & Saturday July 25-26

Chateau on the Lake, Branson MO

Seminars, Roundtable, Golf, Sailing, Sporting Clays

Socialize with KC/St. Louis members & NTMA Staff

Dinner speake: economist Chris Keuhl

Come for a day or make a weekend of it!

### **September 18**

Shop Meeting at Ruco Products

### **October**

National Fall Conference-New Orleans

### **December 6**

Christmas Party at Pieropos in Parkville

## **Scholarship Golf Tournament**

Promoting the industry with  
scholarship support!

**Thursday, May 29th**

12:00 Noon Registration & Lunch

1:30 Modified Shot Gun Start

4-person Scramble

Awards afterwards

\$100 per player

Teams & Singles Welcome!

**Deer Creek Golf Club**

**7000 W 133rd St.**

**Overland Park KS 66209**

**Sponsorships Available!**

**For Reservations or Information about  
meetings/events contact: Torree Pederson**

816-739-4422 • [execdir@kcntma.org](mailto:execdir@kcntma.org)  
[www.kcntma.org](http://www.kcntma.org)

RSVP To Torree!

Register Now:

<https://www.123signup.com/register?id=dnhvx>

# K-Ter Imagineering Completes Major Project

K-Ter Imagineering, Inc., Kansas City, Missouri, has recently completed the production and assembly of a multi-component cell for straightening 3/8" carbon steel plate for Exltube's facility in Kansas City.

K-Ter, which is employee-owned, started-out supplying the vinyl siding industry with special machines and tooling.

Today the company's 18 employees (with an average tenure of 12 years) operate in a 33,000-sq.-ft. facility.

K-Ter Imagineering offers a complete range of services including: tool & die work, jigs, fixtures, machining, fabricating, welding (aluminum, stainless and mild steel), EDM work, design and build special machines and prototyping.

The engineering department has a crew of four that works with the latest versions of Solidworks and Mastercam for engineering and design work.

The straightening cell is made up of three different pieces of equipment. K-Ter was responsible for the machining, assembly and painting of two of these



Above: Part of a straightening cell for EXL Tube constructed at K-Ter Imagineering..

components. "This cell will help Exltube's efficiency and eliminate waste," stated Roger Gubbels, president. "It has been a good challenging project for our crew. We have a workforce that can handle all aspects of a project like this from start to finish."

Other company leaders include Gar Stovin, VP manufacturing; and Steve Miner, VP marketing. Combined with Gubbels, these three account for well over a century of experience in manufacturing.

"We work to become partners with our customers and anticipate their needs," commented Miner.

K-Ter Imagineering is responsible for several patents. The company serves numerous industries across North America including: injection molding; automotive; bearings; railroad; food; utilities; retail packaging.

"We can take a project from concept/design all the way through production," stated Stovin.

K-Ter Imagineering can be contacted at: (800) 233-5837; (816) 453-6551; Fax (816) 453-4689; 8600 NE Underground Drive, Kansas City, Missouri 64161; www.k-ter.com

My Association  
Recommends!

It's Our Business to Protect Yours®  
**FEDERATED  
INSURANCE**

[www.federatedinsurance.com](http://www.federatedinsurance.com)

Federated Mutual Insurance Company  
Federated Service Insurance Company  
Federated Life Insurance Company  
Owatonna, Minnesota 55060  
Phone: (507) 455-5200  
www.federatedinsurance.com

\*Not licensed in the states of NH, NJ, RI, and VT.  
© 2014 Federated Mutual Insurance Company

**"A" Rated by Doosan/Daewoo**  
877-941-4542 Toll Free

<b>Servicing:</b>	<b>Okuma</b>	<b>Special Services:</b>
<b>DMG</b>	<b>OKK</b>	• Spindle Regrind
<b>Mori Seiki</b>	<b>Fadal Parts</b>	• Ball Bar Testing
<b>Fadal</b>		• Spindle Rebuild
<b>And more...</b>		

**PSS**   
PROFESSIONAL SALES SERVICES INC.

11208 Nieman Rd #102  
Overland Park KS 66210  
10921 E 26th Street  
Wichita KS 67226

**We offer local service & are fully insured.**

# Chapter Shop Meeting at United Metal Spinning Ruco Products Welcomed As New Member

The Kansas City Chapter of the National Tooling & Machining Association (NTMA) held a Shop Meeting at United Metal Spinning in Kansas City, Missouri.

The meeting was sponsored by Environmental Air Tech.

The evening started with tours of the 5<sup>th</sup> generation family firm. The 84-year-old company offers metal spinning. This unique process takes a flat piece of metal and makes a cylindrical object without a seam. The pieces produced include: funnels, goblets, light fixtures, fuel cans, missile nose cones, and can be made out of all types of metal including: steel, aluminum, brass, bronze, copper, stainless steel, pewter, silver, and even gold.

United Metal Spinning can produce parts manually or with CNC equipment. This allows them to make prototypes or small runs as well as large runs.

The speaker for the event was Don Hamer, national sales manager for MicroAir Clean Air Systems. He discussed air quality issues and regulations in the industry and the various methods to deal with them.

In other chapter business, Ruco Products, Blue Springs, Missouri, was presented a new member plaque.



Above: Examples of spun parts produced at United Metal Spinning in KCMO.



Above (l-r): Don Hamer and Mike Ellis were the speakers for the meeting.




Above: Part of the crowd at the KC NTMA meeting at United Metal Spinning.



Above (l-r): United Metal Spinning's Laura and Larry Brennaman Sr.




Above (l-r): Ruco Products' Derek Kirkpatrick and Brenda Rupert.



**A Trusted Leader For Surface Treatment Technology.**  
Featuring **Metalworking Fluids, Advanced Pretreatments, Cleaners and Rust Preventives.**

675 Central Ave  
New Providence, NJ 07974

**Cliff Slater**  
Senior Technical Sales Manager



Phone: 913-488-4782  
800 526-4473  
Email: cliff.slater@chemetall.com



**COATINGS with a PURPOSE**

- Powder Coatings
- Glassbead Blasting
- Liquid Painting
- Camouflage Coatings
- USDA/FDA Coatings
- Teflon®
- CARC Coatings
- EMI/RFI Coatings
- Firearms Coating
- Scotchkote

sales@lpfcoatings.com

5000 East 59th Street  
Kansas City, MO 64130

816.444.1255 Phone - 816.363.5009 Fax

## 2014 NTMA-KC Officers/Directors

**President:** Roger Gubbels, K-Ter Imagineering

**1st Vice President:** Michael Bohning, Creative Blow Mold

**2nd Vice President:** Andy Borst, Clay & Bailey Mfg.

**Exec. Director:**

Torree Pederson (816) 739-4422 [execdir@kcntma.org](mailto:execdir@kcntma.org)

**Trustee:** Craig Schroer, Unitech, Inc.

**Director at Large:** Mike Hudson, Heartland Fab & Machine

**Associate Member Rep:** Greg Carr, Deco Tool

**Past President:** John Jaixen, A&E Custom Mfg. Tech

**Treasurer:** Bill Goodman, A&E Custom Mfg. Technology

**Membership Committee:**

Greg Carr, Deco Tool

**Events Committee:**

Greg Taylor, Hartwig, Inc.

**Government Affairs:**

Tom Goodpasture, Pride Mfg.

Ron Borst, Clay & Bailey Manufacturing Co.

**Training & Apprenticeship:**

George Crossland, Crossland Machinery

**Education:**

George Crossland; Crossland Machinery

Ron Borst, Clay & Bailey Manufacturing Co.

**Emerging Leaders:**

Andrea Wosel, C&R Mfg.

**Editor:** David Lippe, MACI (785) 272-5280

**NTMA Representative:**

Jim Grosmann, St. Louis (314) 409-3799

[jgrosmann@ntma.org](mailto:jgrosmann@ntma.org)

**Chapter Web Site:** [www.kcntma.org](http://www.kcntma.org)

## Wise Chips:

***“Suppose you were an idiot. And suppose you were a member of government. But then I repeat myself.”***

*Mark Twain*

***“Sometimes you get and sometimes you get got.”***

*Old Famer’s Advice*

## Marketing Opportunity

In order to make more activities of the chapter financially self-sufficient, business-card size ads are being accepted to offset the cost of the Chips ‘N Comments newsletter.

This is a great opportunity for members and associate members to gain exposure for their goods and services to more than 200 members and prospective members, as well as support the NTMA. (See examples inside).

Business card ads cost \$125 per issue (three minimum). The newsletter is published 5 to 6 times a year. Members and associate members receive priority for the limited spots that are available. For more information, contact Torree at: 816-739-4422 • [execdir@kcntma.org](mailto:execdir@kcntma.org)

Greater Kansas City Chapter  
National Tooling & Machining Association  
PO BOX 480332  
Kansas City MO 64148